

SPECIFICATION

For

FD-0.6/1KV-CV-STA

0.6/1(1.2)kV XLPE Insulated

PVC Inner Sheathed Steel Tape Armored

PVC Outer Sheathed Flame Retardant Power Cable

(0.6/1(1.2)kV, Cu/XLPE/PVC/STA/FR-PVC)

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APP. _____
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CUSTOMER

Rev.	Date	Description
0	2/12/2019	Issued specification
1	19/04/2021	- Cancel cable code "0010" - Add 5-cores
2	30/4/2024	Update specification
3	18/2/2025	Update specification

Customer Document	Rev.

Remark:

This document is based on the Customer Document for the structure and properties of electric wire and cable only. If there are different points, will be shown in deviation table.

1. Scope

This specification covers 1000V copper conductor cross-linked polyethylene (XLPE) insulated polyvinyl chloride (PVC) inner sheathed steel tape armored polyvinyl chloride (PVC) outer sheathed flame retardant power cable.

The cable shall be in accordance with IEC 60502-1 : 2021.

- Flame retardant test requirements per IEC 60332-1.
- Flame propagation test requirements per IEC 60332-3-24; Category C.

2. Conductor

For size $\leq 6 \text{ mm}^2$:

The conductor shall be non-compacted concentric stranded uncoated annealed copper conductor in accordance with IEC 60228 : 2004, Class 2.

The direction of lay shall be left-hand (S) lay.

For size $\geq 10 \text{ mm}^2$:

The conductor shall be compacted concentric stranded uncoated annealed copper conductor in accordance with IEC 60228 : 2004, Class 2.

The direction of lay shall be left-hand (S) lay in the outermost layer.

3. Insulation

The insulation shall be cross-linked polyethylene (XLPE) compound meet the requirements of IEC 60502-1 : 2021.

The average thickness of the insulation shall be not less than that given in Table 1.

The minimum thickness shall not fall below 90% of the nominal value in Table 1 by more than 0.1 mm.

4. Cabling

The individual insulated cores shall be cabled together with suitable non-hygroscopic filler to give the completed cable a substantially circular cross section.

The direction of lay shall be left-hand (S) lay in the outer layer.

A suitable binder tape shall be applied helically over the cabled core.

5. Core Identification

The cores shall be identified by color, as follows :

2-cores : blue, brown

3-cores : brown, black, grey

4-cores : blue, brown, black, grey

5-cores : blue, brown, black, grey, green/yellow

6. Inner Sheath

The inner sheath shall be polyvinyl chloride (PVC) compound applied over the binder tape.

The average thickness given in Table 1.

The color of the inner sheath shall be black.

7. Steel Tape Armor

The armor shall be two galvanized flat steel tapes and shall be applied with left-hand (S) lay over the inner sheathed.

The outer tape shall be approximately centered over the spaces between the convolutions of the inner tape.

The maximum space between turns shall not exceed 50% of the width of the tape.

8. Outer Sheath

The outer sheath shall be sunlight resistant and flame retardant polyvinyl chloride (PVC/ST2) compound meet the requirements of IEC 60502-1 : 2021.


The average thickness of the outer sheath shall be not less than that given in Table 1.

The minimum thickness shall not fall below 80% of the nominal value in Table 1 by more than 0.2 mm.

The color of the outer sheath shall be black.

9. Marking on Cable

The marking items shall be marked by printed at intervals not exceeding 1 meter with suitable means throughout the length of cable.

1. Manufacturer's name and/or trade mark "  YAZAKI..... : TYE"
2. Year of manufacture
3. Flame retardant "FD"
4. Rated circuit voltage "0.6/1KV"
5. Type of conductor "CU"
6. Type of insulation and sheath "XLPE/PVC"
7. Type of cable "POWER CABLE"
8. Number of cores and size of conductor
9. The continuous reel length marking (in figure) shall be made on the outer sheath at every 1 meter

10. Test and Properties

The cable shall meet the requirements in Test and Inspection and Table 1, when tested in accordance with IEC 60502-1 : 2021, IEC 60228 : 2004, IEC 60332-1 and IEC 60332-3-24 ; Category C.


Remark: Sunlight resistant test meet the requirement of TIS 293-2541.

11. Packing

The cable shall be placed on non-returnable wooden reels.

The reels shall be covered with suitable covering to provide the cable with physical protection during transportation and during ordinary storage and handling operations.

Each reel shall be clearly marked as follows.

1. Designation "FD-0.6/1KV-CV-STA"
2. Number of cores and size of conductor
3. Cable length
4. Net and gross weight
5. Manufacturer's name and/or trade mark "  **YAZAKI** "
6. Rolling direction of reel

Test and Inspection

Routine Tests

- Maximum conductor resistance, Ohm/km..... specified in Table 1
- AC test voltage for 5 minutes, kV..... 3.5

Sample Tests

- Construction..... specified in Table 1
- Hot set test at $200\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$ for XLPE
 - Maximum elongation under load (%) 175
 - Maximum permanent elongation after cooling (%).....15

Type Tests

- Flame retardant tested according to IEC 60332-1.
- Flame propagation test according to IEC 60332-3-24; Category C.

Definition concerning the tests

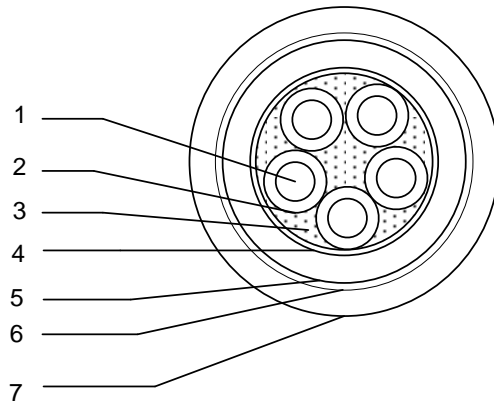
Routine tests: Tests made by the manufacturer on each manufactured length of cable to check that each length meets the specified requirements.

Sample tests: Tests made by the manufacturer on samples of completed cable or components taken from a completed cable, at a specified frequency, so as to verify that the finished product meets the specified requirements.

Type tests: Tests made before supplying, on a general commercial basis, a type of cable covered by this standard, in order to demonstrate satisfactory performance characteristics to meet the intended application.

Cable structure

Cross-sectional (Not scale)



No.	Structure	Material
1	Conductor	Stranded annealed copper
2	Insulation	Cross-linked polyethylene (XLPE) compound
3	Filler	Non-hygroscopic
4	Binder tape	Spun bond tape or suitable tape
5	Inner sheath	Polyvinyl chloride (PVC) compound
6	Aarmor	Steel tape armored (2 layers)
7	Outer sheath	Flame retardant polyvinyl chloride (PVC/ST2) compound

Application: Use for installation in open tray, conduit, underground duct trench or direct burial in ground, at wet or dry location. Maximum conductor temperature of 90 °C for normal operation and 250 °C for short circuit conditions.

Table 1

No. of cores	Size (mm ²)	Conductor (wires/type)	Conductor diameter approx. (mm)	Insulation thickness nominal (mm)	Inner sheath thickness nominal (mm)	Dia. of inner sheath approx. (mm)	Armor thickness approx. (mm)	Outer sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20 °C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)
2	1.5	7/Non-compacted	1.59	0.7	1.2	10.0	0.2	1.8	15.0	12.1	330	500
2	2.5	7/Non-compacted	2.01	0.7	1.2	11.0	0.2	1.8	16.0	7.41	373	500
2	4	7/Non-compacted	2.55	0.7	1.2	12.0	0.2	1.8	17.0	4.61	434	500
2	6	7/Non-compacted	3.12	0.7	1.2	13.0	0.2	1.8	18.5	3.08	510	500
2	10	7/Compacted	3.70	0.7	1.2	14.0	0.2	1.8	19.5	1.83	613	500
2	16	7/Compacted	4.70	0.7	1.2	16.0	0.2	1.8	21.5	1.15	789	500
2	25	7/Compacted	5.90	0.9	1.2	19.5	0.2	1.8	25.0	0.727	1084	500
2	35	7/Compacted	6.90	0.9	1.2	21.5	0.2	1.8	27.0	0.524	1325	500
2	50	19/Compacted	8.20	1.0	1.2	24.5	0.2	1.9	30.0	0.387	1682	500
2	70	19/Compacted	9.80	1.1	1.2	28.5	0.2	2.0	34.0	0.268	2227	500
2	95	19/Compacted	11.60	1.1	1.2	32.0	0.5	2.2	39.0	0.193	3132	500
2	120	37/Compacted	13.10	1.2	1.2	35.5	0.5	2.3	42.5	0.153	3813	500
2	150	37/Compacted	14.50	1.4	1.3	39.0	0.5	2.4	46.5	0.124	4569	500
2	185	37/Compacted	16.10	1.6	1.4	44.0	0.5	2.6	51.5	0.0991	5580	500
2	240	61/Compacted	18.60	1.7	1.5	49.5	0.5	2.8	58.0	0.0754	7088	500
2	300	61/Compacted	20.80	1.8	1.6	54.5	0.5	2.9	63.0	0.0601	8597	500
2	400	61/Compacted	23.40	2.0	1.7	61.0	0.5	3.2	70.5	0.0470	10729	300

Table 1(continued)

No. of cores	Size (mm ²)	Conductor (wires/type)	Conductor diameter approx. (mm)	Insulation thickness nominal (mm)	Inner sheath thickness nominal (mm)	Dia. of inner sheath approx. (mm)	Armor thickness approx. (mm)	Outer sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20 °C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)
3	1.5	7/Non-compacted	1.59	0.7	1.2	10.5	0.2	1.8	15.5	12.1	361	500
3	2.5	7/Non-compacted	2.01	0.7	1.2	11.5	0.2	1.8	17.0	7.41	414	500
3	4	7/Non-compacted	2.55	0.7	1.2	12.5	0.2	1.8	18.0	4.61	491	500
3	6	7/Non-compacted	3.12	0.7	1.2	14.0	0.2	1.8	19.0	3.08	589	500
3	10	7/Compacted	3.70	0.7	1.2	15.0	0.2	1.8	20.5	1.83	731	500
3	16	7/Compacted	4.70	0.7	1.2	17.0	0.2	1.8	22.5	1.15	963	500
3	25	7/Compacted	5.90	0.9	1.2	21.0	0.2	1.8	26.0	0.727	1328	500
3	35	7/Compacted	6.90	0.9	1.2	23.0	0.2	1.8	28.5	0.524	1667	500
3	50	19/Compacted	8.20	1.0	1.2	26.5	0.2	1.9	32.0	0.387	2136	500
3	70	19/Compacted	9.80	1.1	1.2	30.5	0.2	2.1	36.5	0.268	2889	500
3	95	19/Compacted	11.60	1.1	1.2	34.0	0.5	2.2	41.0	0.193	4038	500
3	120	37/Compacted	13.10	1.2	1.3	38.0	0.5	2.4	45.5	0.153	4995	500
3	150	37/Compacted	14.50	1.4	1.4	42.0	0.5	2.5	50.0	0.124	6033	500
3	185	37/Compacted	16.10	1.6	1.5	47.5	0.5	2.7	55.5	0.0991	7400	500
3	240	61/Compacted	18.60	1.7	1.6	53.5	0.5	2.9	62.0	0.0754	9443	300
3	300	61/Compacted	20.80	1.8	1.7	59.0	0.5	3.1	68.0	0.0601	11570	300
3	400	61/Compacted	23.40	2.0	1.8	66.0	0.5	3.3	75.5	0.0470	14417	300

Table 1(continued)

No. of cores	Size (mm ²)	Conductor (wires/type)	Conductor diameter approx. (mm)	Insulation thickness nominal (mm)	Inner sheath thickness nominal (mm)	Dia. of inner sheath approx. (mm)	Armor thickness approx. (mm)	Outer sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20 °C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)
4	1.5	7/Non-compacted	1.59	0.7	1.2	11.0	0.2	1.8	16.5	12.1	402	500
4	2.5	7/Non-compacted	2.01	0.7	1.2	12.5	0.2	1.8	18.0	7.41	466	500
4	4	7/Non-compacted	2.55	0.7	1.2	13.5	0.2	1.8	19.0	4.61	562	500
4	6	7/Non-compacted	3.12	0.7	1.2	15.0	0.2	1.8	20.5	3.08	687	500
4	10	7/Compacted	3.70	0.7	1.2	16.5	0.2	1.8	21.5	1.83	868	500
4	16	7/Compacted	4.70	0.7	1.2	19.0	0.2	1.8	24.0	1.15	1163	500
4	25	7/Compacted	5.90	0.9	1.2	23.0	0.2	1.8	28.5	0.727	1639	500
4	35	7/Compacted	6.90	0.9	1.2	25.5	0.2	1.9	31.0	0.524	2078	500
4	50	19/Compacted	8.20	1.0	1.2	29.0	0.2	2.0	35.0	0.387	2682	500
4	70	19/Compacted	9.80	1.1	1.2	33.5	0.5	2.2	40.5	0.268	3890	500
4	95	19/Compacted	11.60	1.1	1.3	38.0	0.5	2.4	45.5	0.193	5119	500
4	120	37/Compacted	13.10	1.2	1.4	42.5	0.5	2.5	50.0	0.153	6338	500
4	150	37/Compacted	14.50	1.4	1.5	47.0	0.5	2.7	55.0	0.124	7709	500
4	185	37/Compacted	16.10	1.6	1.6	53.0	0.5	2.9	61.0	0.0991	9451	300
4	240	61/Compacted	18.60	1.7	1.7	59.5	0.5	3.1	68.5	0.0754	12105	300
4	300	61/Compacted	20.80	1.8	1.8	65.5	0.5	3.3	75.0	0.0601	14849	300
4	400	61/Compacted	23.40	2.0	2.0	73.5	0.5	3.6	83.5	0.0470	18636	200

Table 1(continued)

No. of cores	Size (mm ²)	Conductor (wires/type)	Conductor diameter approx. (mm)	Insulation thickness nominal (mm)	Inner sheath thickness nominal (mm)	Dia. of inner sheath approx. (mm)	Aarmor thickness approx. (mm)	Outer sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20 °C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)
5	1.5	7/Non-compacted	1.59	0.7	1.2	12.0	0.2	1.8	17.5	12.1	448	500
5	2.5	7/Non-compacted	2.01	0.7	1.2	13.5	0.2	1.8	19.0	7.41	525	500
5	4	7/Non-compacted	2.55	0.7	1.2	15.0	0.2	1.8	20.0	4.61	644	500
5	6	7/Non-compacted	3.12	0.7	1.2	16.5	0.2	1.8	22.0	3.08	788	500
5	10	7/Compacted	3.70	0.7	1.2	18.0	0.2	1.8	23.0	1.83	1010	500
5	16	7/Compacted	4.70	0.7	1.2	20.5	0.2	1.8	26.0	1.15	1372	500
5	25	7/Compacted	5.90	0.9	1.2	25.5	0.2	1.9	31.0	0.727	1967	500
5	35	7/Compacted	6.90	0.9	1.2	28.0	0.2	2.0	34.0	0.524	2517	500
5	50	19/Compacted	8.20	1.0	1.2	32.0	0.5	2.2	39.0	0.387	3498	500
5	70	19/Compacted	9.80	1.1	1.3	37.0	0.5	2.3	44.5	0.268	4746	500
5	95	19/Compacted	11.60	1.1	1.4	42.5	0.5	2.5	50.0	0.193	6241	500
5	120	37/Compacted	13.10	1.2	1.5	47.5	0.5	2.7	55.5	0.153	7767	500
5	150	37/Compacted	14.50	1.4	1.6	52.5	0.5	2.9	61.0	0.124	9445	300
5	185	37/Compacted	16.10	1.6	1.7	58.5	0.5	3.1	67.5	0.0991	11626	300
5	240	61/Compacted	18.60	1.7	1.8	66.5	0.5	3.3	75.5	0.0754	14881	300
5	300	61/Compacted	20.80	1.8	2.0	73.5	0.5	3.6	83.5	0.0601	18341	200
5	400	61/Compacted	23.40	2.0	2.1	82.0	0.5	3.9	92.5	0.0470	23008	100