

SPECIFICATION

For

1.8/3KV-CV-STA

1.8/3(3.6)kV

XLPE Insulated PVC Inner Sheathed

Steel Tape Armored

PVC Outer Sheathed Power Cable

(1.8/3(3.6)kV, Cu/XLPE/CTS/PVC/STA/PVC)

BY



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APP. _____

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CUSTOMER

Rev.	Date	Description
0	28/10/2019	Issued specification
1	3/03/2021	Delete cable code "0010"
2	29/04/2024	Update specification
3	12/05/2025	Update conductor diameter

Customer Document	Rev.

Remark:

This document is based on the Customer Document for the structure and properties of electric wire and cable only. If there are different points, will be shown in deviation table.

1. Scope

This specification covers 3300V copper conductor cross-linked polyethylene (XLPE) insulated polyvinyl chloride (PVC) inner sheathed steel tape armored polyvinyl chloride (PVC) outer sheathed power cable.

The cable shall be in accordance with IEC 60502-1 : 2021

- Flame retardant test requirements per IEC 60332-1.

2. Conductor

The conductor shall be compacted concentric stranded uncoated annealed copper conductor in accordance with IEC 60228 : 2004, Class 2.

The direction of lay shall be left-hand (S) lay in the outermost layer.

3. Tape on Conductor

The plastic tape as a separator tape and /or identification colors tape shall be longitudinally applied over the conductor.

4. Insulation

The insulation shall be cross-linked polyethylene (XLPE) compound meet the requirements of IEC 60502-1 : 2021.

The average thickness of the insulation shall be not less than that given in Table 1.

The minimum thickness shall not fall below 90% of the nominal value in Table 1 by more than 0.1 mm.

5. Cabling

The individual insulated cores shall be cabled together with suitable non-hygroscopic filler to give the completed cable a substantially circular cross section.

The direction of lay shall be left-hand (S) lay.

6. Core Identification

The cores shall be identified by colors of identification tape, placed longitudinally applied over the conductor or over the insulation, as follow :

3-cores : white, red, blue

7. Insulation Shield

The insulation shield shall be semi-conducting tape and shall be applied helically over the cable core.

8. Metallic Shield

The metallic shield shall be an uncoated annealed copper tape and shall be applied helically with a gap over the insulation shield.

The thickness of the copper tape shall be approximately 0.1 mm.

A suitable separator tape shall be applied helically over the shielded core.

9. Inner Sheath

The inner sheath shall be polyvinyl chloride (PVC) compound applied over the separator tape.

The approximate thickness given in Table 1.

The color of the inner sheath shall be black.

10. Steel Tape Armor

The armor shall be two galvanized flat steel tapes and shall be applied with left-hand (S) lay over the inner sheathed.

The outer tape shall be approximately centered over the spaces between the convolutions of the inner tape.

The maximum space between turns shall not exceed 50% of the width of the tape.

11. Outer Sheath

The outer sheath shall be sunlight resistant polyvinyl chloride (PVC/ST2) compound meet the requirements of IEC 60502-1 : 2021.

The average thickness of the outer sheath shall be not less than that given in Table 1.

The minimum thickness shall not fall below 80% of the nominal value in Table 1 by more than 0.2 mm.

The color of the outer sheath shall be black.

12. Marking on Cable

The marking items shall be marked by printed at intervals not exceeding 1 meter with suitable means throughout the length of cable.

1. Manufacturer's name and/or trade mark "  YAZAKI..... : TYE"

2. Year of manufacture

3. Rated circuit voltage "1.8/3(3.6)KV"

4. Type of conductor "CU"

5. Type of insulation and sheath "XLPE/PVC"

6. Type of cable "POWER CABLE"

7. Number of cores and size of conductor

8. The continuous reel length marking (in figure) shall be made on the outer sheath at every 1 meter

13. Test and Properties

The cable shall meet the requirements in Test and Inspection and Table 1, when tested in accordance with IEC 60502-1 : 2021, IEC 60228 : 2004 and IEC 60332-1.


Remark: Sunlight resistant test meet the requirement of TIS 293-2541.

14. Packing

The cable shall be placed on non-returnable wooden reels.

The reels shall be covered with suitable covering to provide the cable with physical protection during transportation and during ordinary storage and handling operations.

Each reel shall be clearly marked as follows.

1. Designation "1.8/3KV-CV-STA"
2. Number of cores and size of conductor
3. Cable length
4. Net and gross weight
5. Manufacturer's name and/or trade mark "  **YAZAKI** "
6. Rolling direction of reel

Test and Inspection

Routine Tests

- Maximum conductor resistance, Ohm/km..... specified in Table 1
- AC test voltage for 5 minutes, kV..... 6.5

Sample Tests

- Construction..... specified in Table 1
- Hot set test at $200\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$ for XLPE
 - Maximum elongation under load (%) 175
 - Maximum permanent elongation after cooling (%).....15

Type Tests

- Flame retardant tested according to IEC 60332-1.

Definition concerning the tests

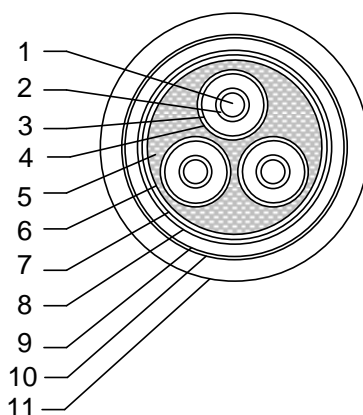
Routine tests: Tests made by the manufacturer on each manufactured length of cable to check that each length meets the specified requirements.

Sample tests: Tests made by the manufacturer on samples of completed cable or components taken from a completed cable, at a specified frequency, so as to verify that the finished product meets the specified requirements.

Type tests: Tests made before supplying, on a general commercial basis, a type of cable covered by this standard, in order to demonstrate satisfactory performance characteristics to meet the intended application.

Cable structure

Cross-sectional (Not scale)



No.	Structure	Material
1	Conductor	Stranded annealed copper
2	Separator tape	PS tape or suitable tape
3	Insulation	Cross-linked polyethylene (XLPE) compound
4	Separator tape	Spun bond with iden color tape
5	Filler	Non-hygroscopic
6	Insulation shield	Semi-conducting tape
7	Metallic shield	Copper tape
8	Separator tape	Spun bond tape or suitable tape
9	Inner Sheath	Polyvinyl chloride (PVC) compound
10	Aarmor	Steel tape (2 layers)
11	Outer Sheath	Polyvinyl chloride (PVC/ST2) compound

Application: Use for installation in open tray, conduit, underground duct trench or direct burial in ground, at wet or dry location. Maximum conductor temperature of 90°C for normal operation and 250°C for short circuit conditions.

Table 1

No. of cores	Size (mm ²)	Conductor (wires/type)	Conductor diameter approx. (mm)	Insulation thickness nominal (mm)	Inner sheath thickness nominal (mm)	Dia. of inner sheath approx. (mm)	Armor thickness nominal (mm)	Outer sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20 °C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)
3	25	7/Compacted	5.90	2.0	1.2	28.0	0.2	2.0	34.0	0.727	1713	500
3	35	7/Compacted	6.90	2.0	1.2	30.5	0.2	2.1	36.5	0.524	2081	500
3	50	19/Compacted	8.20	2.0	1.2	33.0	0.5	2.2	40.0	0.387	2796	500
3	70	19/Compacted	9.80	2.0	1.3	37.0	0.5	2.3	44.0	0.268	3595	500
3	95	19/Compacted	11.60	2.0	1.3	41.0	0.5	2.5	48.5	0.193	4547	500
3	120	37/Compacted	13.10	2.0	1.4	44.0	0.5	2.6	52.0	0.153	5492	500
3	150	37/Compacted	14.50	2.0	1.5	47.5	0.5	2.7	55.5	0.124	6479	500
3	185	37/Compacted	16.10	2.0	1.5	51.0	0.5	2.8	59.5	0.0991	7707	500
3	240	61/Compacted	18.60	2.0	1.6	57.0	0.5	3.0	65.5	0.0754	9718	300
3	300	61/Compacted	20.80	2.0	1.7	62.0	0.5	3.2	71.0	0.0601	11783	300
3	400	61/Compacted	23.40	2.0	1.9	68.0	0.5	3.4	77.5	0.0470	14580	300