

SPECIFICATION

For

VCT

450/750V 70 °C Flexible Conductor PVC Insulated PVC Sheathed Cabtyre Cable

(450/750V, Cu/PVC/PVC)

BY



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APP. _____

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CUSTOMER

Rev.	Date	Description
0	10/11/2020	Issued specification
1	25/4/2023	Change marking on cable
2	19/2/2025	Update Table 1
3	17/3/2025	Update data on cable marking

Customer Document	Rev.

Remark:

This document is based on the Customer Document for the structure and properties of electric wire and cable only. If there are different points, will be shown in deviation table.

1. Scope

This specification covers 450/750V copper conductor polyvinyl chloride (PVC) insulated polyvinyl chloride (PVC) sheathed cable.

Maximum conductor temperature shall be 70°C.

The cable shall be in accordance with TIS 11 Part 101-2559, Table 7.

Flame retardant test TIS 11 Part 2-2553 (Comply with IEC 60332-1 : 2015).

2. Conductor

The conductor shall be flexible stranded uncoated annealed copper conductor in accordance with TIS 2427-2552, Class 5.

For size 1 to 4 mm² : The direction of lay shall be left-hand (S) lay.

For size 6 mm² to 35 mm² : The direction of lay shall be right-hand (Z) lay in the outermost layer.

3. Insulation

The insulation shall be polyvinyl chloride (PVC/D) compound meet the requirements of TIS 11 Part 101-2559.

The average thickness of the insulation shall be not less than that given in Table 1.

The minimum thickness shall not fall below the value in Table 1 by more than 10% plus 0.1 mm.

4. Cabling (For multi-cores only)

The individual insulated cores shall be cabled together with suitable length of lay or PVC rod ;if necessary; in the center of cable to form a substantially circular cross section.

The direction of lay shall be left-hand (S) lay.

5. Core Identification

The cores shall be identified by colors, as follows :

Single-core : black

2-cores : blue, brown

3-cores : brown, black, grey

4-cores : blue, brown, black, grey

6. Sheath

The sheath shall be polyvinyl chloride (PVC/ST5) compound meet the requirements of TIS 11 Part 101-2559.


The average thickness of the sheath shall be not less than that given in Table 1.

The minimum thickness shall not fall below the value in Table 1 by more than 15% plus 0.1 mm.

The color of the sheath shall be black.

7. Marking on Cable

The marking items shall be marked by printed at intervals not exceeding 1 meter with suitable means throughout the length of cable.

1. Manufacturer's name and/or trade mark "  YAZAKI..... : TYE"
2. Designation "VCT"
3. Rated voltage "450/750V "
4. Insulation and sheath material "PVC/PVC"
5. Max. operating rated temperature at conductor "70°C"
6. Number of cores and size of conductor
7. TIS logo and standard number
8. The continuous reel length marking (in figure) shall be made on the sheath at every 1 meter
(Except, single-core size < 6 mm² only)

8. Test and Properties


The test and properties of wire shall be carried out in accordance with TIS 11 Part 101-2559, TIS 2427-2552 (Comply with IEC 60228: 2004) and TIS 11 Part 2-2553
(Comply with IEC 60332-1).

9. Packing

The cable shall be placed on non-returnable wooden reels or shall be coiled and wrapped with plastic which shall be overlapped and secured.

The reels shall be covered with suitable covering to provide the cable with physical protection during transportation and during ordinary storage and handling operations.

Each reel shall be clearly marked on drum or label as follows.

1. Rated voltage "450/750V"
2. Max. operating rated temperature at conductor "70°C"
3. Designation "VCT"
4. Number of cores and size of conductor
5. Cable length
6. Net and gross weight
7. Month and Year of manufacture
8. Rolling direction of reel (only for reel package)
9. Manufacturer's name and/or trade mark "  YAZAKI "
10. TIS logo and standard number

Test and Inspection

Sample Tests

- Maximum conductor resistance, Ohm/km specified in Table 1
- AC test voltage for 5 minutes, kV2.5
- Construction.....specified in Table 1

Type Tests

This cable shall be tested as followed :

- Minimum insulation resistance at 70 °C, MOhm-km specified in Table 1
- Flame retardant tested according to TIS 11 Part 2-2553 (Comply with IEC 60332-1)

Definition concerning the tests

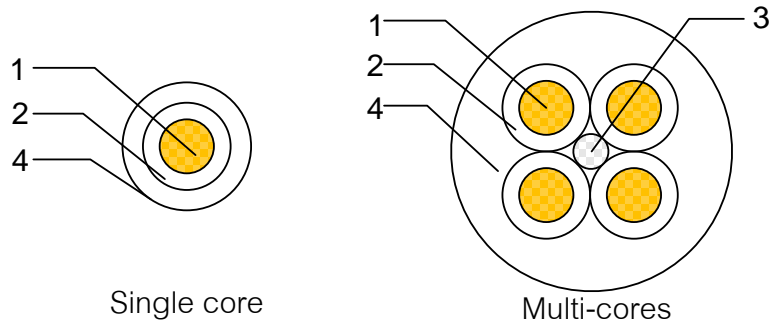
Routine tests: Tests made by the manufacturer on each manufactured length of cable to check that each length meets the specified requirements.

Sample tests: Tests made by the manufacturer on samples of completed cable or components taken from a completed cable, at a specified frequency, so as to verify that the finished product meets the specified requirements.

Type tests: Tests made before supplying, on a general commercial basis, a type of cable covered by this standard, in order to demonstrate satisfactory performance characteristics to meet the intended application.

Cable structure

Cross-sectional (Not scale)



No.	Structure	Material
1	Conductor	Flexible stranded annealed copper
2	Insulation	Polyvinyl chloride (PVC/D) compound
3	Filler	PVC Rod (For 4-cores \geq size 6 mm ²)
4	Sheath	Polyvinyl chloride (PVC/ST5) compound

Application: For mobile-electrical equipment used in mines, factories, farm or household appliances, Maximum conductor temperature of 70 °C for normal operation and 160 °C for short circuit condition.

Table 1

No. of core	Size (mm ²)	Conductor		Insulation thickness nominal (mm)	Sheath thickness nominal (mm)	Overall diameter maximum (mm)	Conductor resistance at 20 °C maximum (Ohm/km)	Insulation resistance at 70 °C minimum (MOhm-km)	Weight of cable approx. (kg/km)	Standard packing length (m)	
		Type	Diameter approx. (mm)								
1	1	Flexible	1.30	0.8	1.2	6.2	19.5	0.0127	42	100/Coil	500/Drum
1	1.5	Flexible	1.55	0.8	1.2	6.6	13.3	0.0111	49	100/Coil	500/Drum
1	2.5	Flexible	2.00	0.8	1.2	7.4	7.98	0.0092	61	100/Coil	500/Drum
1	4	Flexible	2.60	0.9	1.4	8.6	4.95	0.0084	92	100/Coil	500/Drum
1	6	Flexible	3.40	0.9	1.4	9.4	3.30	0.0071	122	100/Coil	500/Drum
1	10	Flexible	4.60	1.1	1.8	12.0	1.91	0.0068	211	100/Coil	500/Drum
1	16	Flexible	5.60	1.1	1.8	13.5	1.21	0.0050	276	100/Coil	500/Drum
1	25	Flexible	6.90	1.3	2.2	16.0	0.780	0.0048	418	100/Coil	500/Drum
1	35	Flexible	8.30	1.3	2.2	17.5	0.554	0.0041	544	-	500/Drum

Table 1 (continued)

No. of cores	Size (mm ²)	Conductor		Insulation thickness nominal (mm)	Sheath thickness nominal (mm)	Overall diameter maximum (mm)	Conductor resistance at 20 °C maximum (Ohm/km)	Insulation resistance at 70 °C minimum (MOhm-km)	Weight of cable approx. (kg/km)	Standard packing length (m)	
		Type	Diameter approx. (mm)								
2	1	Flexible	1.30	0.8	1.2	9.6	19.5	0.0127	100	100/Coil	500/Drum
2	1.5	Flexible	1.55	0.8	1.4	11.0	13.3	0.0111	127	100/Coil	500/Drum
2	2.5	Flexible	2.00	0.8	1.4	12.5	7.98	0.0092	159	100/Coil	500/Drum
2	4	Flexible	2.60	0.9	1.6	14.5	4.95	0.0084	238	100/Coil	500/Drum
2	6	Flexible	3.40	0.9	1.6	16.0	3.30	0.0071	320	100/Coil	500/Drum
2	10	Flexible	4.60	1.1	1.8	20.0	1.91	0.0068	524	-	500/Drum
2	16	Flexible	5.60	1.1	2.2	23.0	1.21	0.0050	728	-	500/Drum
2	25	Flexible	6.90	1.3	2.4	27.5	0.780	0.0048	1060	-	500/Drum
2	35	Flexible	8.30	1.3	2.6	31.0	0.554	0.0041	1414	-	500/Drum

Table 1 (continued)

No. of cores	Size (mm ²)	Conductor		Insulation thickness nominal (mm)	Sheath thickness nominal (mm)	Overall diameter maximum (mm)	Conductor resistance at 20 °C maximum (Ohm/km)	Insulation resistance at 70 °C minimum (MOhm-km)	Weight of cable approx. (kg/km)	Standard packing length (m)	
		Type	Diameter approx. (mm)								
3	1	Flexible	1.30	0.8	1.4	10.5	19.5	0.0127	124	100/Coil	500/Drum
3	1.5	Flexible	1.55	0.8	1.4	11.5	13.3	0.0111	148	100/Coil	500/Drum
3	2.5	Flexible	2.00	0.8	1.4	13.0	7.98	0.0092	188	100/Coil	500/Drum
3	4	Flexible	2.60	0.9	1.6	15.5	4.95	0.0084	284	100/Coil	500/Drum
3	6	Flexible	3.40	0.9	1.8	17.5	3.30	0.0071	403	100/Coil	500/Drum
3	10	Flexible	4.60	1.1	2.0	21.5	1.91	0.0068	657	-	500/Drum
3	16	Flexible	5.60	1.1	2.4	25.0	1.21	0.0050	917	-	500/Drum
3	25	Flexible	6.90	1.3	2.6	30.0	0.780	0.0048	1342	-	500/Drum
3	35	Flexible	8.30	1.3	2.8	33.5	0.554	0.0041	1795	-	500/Drum

Table 1 (continued)

No. of cores	Size (mm ²)	Conductor		Insulation thickness nominal (mm)	Sheath thickness nominal (mm)	Overall diameter maximum (mm)	Conductor resistance at 20 °C maximum (Ohm/km)	Insulation resistance at 70 °C minimum (MOhm-km)	Weight of cable approx. (kg/km)	Standard packing length (m)	
		Type	Diameter approx. (mm)								
4	1	Flexible	1.30	0.8	1.6	12.0	19.5	0.0127	159	100/Coil	500/Drum
4	1.5	Flexible	1.55	0.8	1.6	12.5	13.3	0.0111	188	100/Coil	500/Drum
4	2.5	Flexible	2.00	0.8	1.6	15.0	7.98	0.0092	241	100/Coil	500/Drum
4	4	Flexible	2.60	0.9	1.8	17.0	4.95	0.0084	358	100/Coil	500/Drum
4	6	Flexible	3.40	0.9	2.0	19.5	3.30	0.0071	513	-	500/Drum
4	10	Flexible	4.60	1.1	2.2	24.0	1.91	0.0068	838	-	500/Drum
4	16	Flexible	5.60	1.1	2.6	28.0	1.21	0.0050	1170	-	500/Drum
4	25	Flexible	6.90	1.3	2.8	33.0	0.780	0.0048	1708	-	500/Drum
4	35	Flexible	8.30	1.3	3.1	37.0	0.554	0.0041	2318	-	500/Drum