

SPECIFICATION

For

12/20KV-CV-CWS

12/20(24)kV XLPE Insulated

Copper Wire Screened PVC Sheathed

Power Cable

(12/20(24)kV, Cu/XLPE/CWS/PVC)

BY



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APP. _____

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CUSTOMER

Rev.	Date	Description
0	21/09/2020	Issued specification
1	26/01/2021	- Cancel cable code "0010" - Change marking on cable
2	1/9/2021	Add size 3x35/16, 3x50/16, 3x70/16 and 3x240/25, 3x300/25 mm ²
3	19/9/2022	Add size 1 x 120/10 and 1 x 240/25mm ²
4	3/4/2024	Update specification
5	4/3/2025	Cancel "red" color sheath and 3-cores

Customer Document	Rev.

Remark:

This document is based on the Customer Document for the structure and properties of electric wire and cable only. If there are different points, will be shown in deviation table.

1. Scope

This specification covers 22000V copper conductor cross-linked polyethylene (XLPE) insulated copper wire screened polyvinyl chloride (PVC) sheathed power cable. The cable shall be in accordance with IEC 60502-2 : 2014. (Comply with TIS 2143-2546) Flame retardant test requirements per IEC 60332-1.

2. Conductor

The conductor shall be compacted concentric stranded uncoated annealed copper conductor in accordance with IEC 60228 : 2004, Class 2.
The direction of lay shall be left-hand (S) lay in the outermost layer.

3. Conductor Shield

The conductor shield shall be a semi-conducting nylon tape and shall be applied helically with a wrap over the conductor and a layer of extruded semi-conducting compound.
Size $\leq 150 \text{ mm}^2$: Applied extruded semi-conducting compound
Size $\geq 185 \text{ mm}^2$: Applied semi-conducting nylon tape and extruded semi-conducting compound
The thickness of the conductor shield shall be approximate 0.5 mm.

4. Insulation

The insulation shall be cross-linked polyethylene (XLPE) compound meet the requirements of IEC 60502-2 : 2014.
The average thickness of the insulation shall be not less than that given in Table 1.
The minimum thickness shall not fall below 90% of the nominal value in Table 1 by more than 0.1 mm.

5. Insulation Shield

The insulation shield shall be a layer of extruded semi-conducting compound and shall be free stripping.
The thickness of the insulation shield shall be approximate 0.5 mm.

6. Copper Wire Screen

The copper wire screen shall consist of plain annealed round copper wires applied helically over the insulation shield.
The contact tape shall be an annealed uncoated copper tape and shall be applied helically with a gap over the copper wire screen.
The thickness of the copper tape shall be approximate 0.1 mm.
A suitable separator tape shall be applied helically over the contacted tape.

7. Sheath

The sheath shall be sunlight resistant polyvinyl chloride (PVC/ST2) compound meet the requirements of IEC 60502-2 : 2014.


The average thickness of the sheath shall be not less than that given in Table 1.

The minimum thickness shall not fall below 80% of the nominal value in Table 1 by more than 0.2 mm.

The color of the sheath shall be black.

8. Marking on Cable

The marking items shall be marked by printed at intervals not exceeding 1 meter with suitable means throughout the length of cable.

1. Manufacturer's name and/or trade mark "  YAZAKI.....TYE"
2. Year of manufacture
3. Rated circuit voltage "12/20(24)KV"
4. Type of conductor "CU"
5. Type of insulation and sheath "XLPE/PVC"
6. Type of cable "POWER CABLE"
7. Number of cores and size of conductor
8. TIS logo and standard number
9. The continuous reel length marking (in figure) shall be made on the sheath at every 1 meter

9. Test and Properties

The cable shall meet the requirements in Test and Inspection and Table 1, when tested in accordance with IEC 60502-2 : 2014 (Comply with TIS 2143-2546), IEC 60228 : 2004 and IEC 60332-1.


Remark: Sunlight resistant test meet the requirement of TIS 293-2541.

10. Packing

The cable shall be placed on non-returnable wooden reels.

The reels shall be covered with suitable covering to provide the cable with physical protection during transportation and during ordinary storage and handling operations.

Each reel shall be clearly marked on drum or label as follows.

1. Designation "12/20KV-CV-CWS"
2. Number of cores and size of conductor
3. Cable length
4. Net and gross weight
5. Manufacturer's name and/or trade mark " YAZAKI"
6. Rolling direction of reel
7. TIS logo and standard number

Test and Inspection

Routine Tests

- Maximum conductor resistance, Ohm/km.....specified in Table 1
- AC test voltage for 5 minutes, kV.....42
- Maximum partial discharge level*.....10 pC or better, at 20.76 kV
- Electrical test on over sheathNo breakdown

*The partial discharge level shall be no detectable discharge exceeding the declared sensitivity

Sample Tests

- Construction.....specified in Table 1
- AC test voltage for 4 hours, kV.....48
- Hot set test at $200\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$ for XLPE
 - Maximum elongation under load (%)175
 - Maximum permanent elongation after cooling (%).....15

Type Tests

- Flame retardant tested according to IEC 60332-1.

Definition concerning the tests

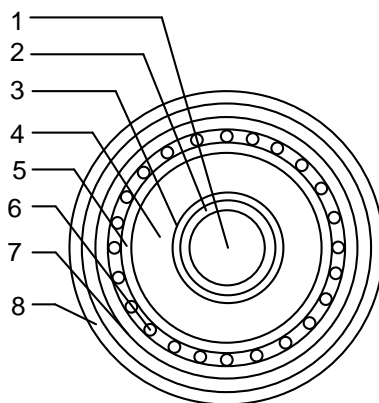
Routine tests: Tests made by the manufacturer on each manufactured length of cable to check that each length meets the specified requirements.

Sample tests: Tests made by the manufacturer on samples of completed cable or components taken from a completed cable, at a specified frequency, so as to verify that the finished product meets the specified requirements.

Type tests: Tests made before supplying, on a general commercial basis, a type of cable covered by this standard, in order to demonstrate satisfactory performance characteristics to meet the intended application.

Cable structure

Cross-sectional (Not scale)



No.	Structure	Material
1	Conductor	Stranded annealed copper
2	Nylon tape	Semi-conducting nylon tape (For size $\geq 185 \text{ mm}^2$ only)
3	Conductor shield	Semi-conducting compound
4	Insulation	Cross-linked polyethylene (XLPE) compound
5	Insulation shield	Semi-conducting compound
6	Metallic shield	Copper wire screen with copper contact tape
7	Separator tape	Spun bond tape or suitable tape
8	Sheath	Polyvinyl chloride (PVC/ST2) compound

Application: Use for installation exposed, or in raceway, wet or dry location, or direct burial in ground.

Maximum conductor temperature of 90°C for normal operation and 250°C for short circuit conditions

Table 1

No. of core	Size (mm ²)	Conductor (wire/type)	Conductor diameter approx. (mm)	Insulation thickness nominal (mm)	Copper wire area (mm ²)	Sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20°C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)
1	35/10	7/Compacted	6.90	5.5	10	1.8	28.0	0.524	911	500
1	50/10	19/Compacted	8.20	5.5	10	1.9	29.5	0.387	1070	500
1	70/10	19/Compacted	9.80	5.5	10	1.9	31.0	0.268	1301	500
1	70/16	19/Compacted	9.80	5.5	16	1.9	31.5	0.268	1366	500
1	95/10	19/Compacted	11.60	5.5	10	2.0	33.0	0.193	1602	500
1	95/16	19/Compacted	11.60	5.5	16	2.0	33.5	0.193	1666	500
1	120/16	37/Compacted	13.10	5.5	16	2.0	35.0	0.153	1968	500
1	150/25	37/Compacted	14.50	5.5	25	2.1	36.5	0.124	2335	500
1	185/25	37/Compacted	16.10	5.5	25	2.2	39.0	0.0991	2701	500
1	240/35	61/Compacted	18.60	5.5	35	2.3	42.0	0.0754	3415	500
1	300/35	61/Compacted	20.80	5.5	35	2.3	44.0	0.0601	4034	500
1	400/25	61/Compacted	23.40	5.5	25	2.4	46.5	0.0470	4812	500
1	400/35	61/Compacted	23.40	5.5	35	2.4	47.0	0.0470	4912	500
1	500/50	61/Compacted	26.60	5.5	50	2.5	50.5	0.0366	6196	500
1	630/50	61/Compacted	30.20	5.5	50	2.7	54.5	0.0283	7638	500
1	800/25	61/Compacted	34.00	5.5	25	2.8	58.5	0.0221	9024	300
1	800/50	61/Compacted	34.00	5.5	50	2.8	58.5	0.0221	9269	300
1	1000/25	127/Compacted	39.40	5.5	25	3.0	64.5	0.0176	11573	300