

SPECIFICATION

For

FD-0.6/1KV-AL-CV-AWA

0.6/1(1.2)kV Aluminium Conductor
XLPE Insulated PVC Inner Sheathed
Aluminium Wire Armored
PVC Outer Sheathed Flame Retardant Power Cable
(0.6/1(1.2)kV, Al/XLPE/PVC/AWA/FR-PVC)

BY



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CUSTOMER

Rev.	Date	Description
0	4/4/2024	Issued specification
1	16/5/2025	Update specification

Customer Document	Rev.

Remark:

This document is based on the Customer Document for the structure and properties of electric wire and cable only. If there are different points, will be shown in deviation table.

1. Scope

This specification covers 1000V aluminium conductor cross-linked polyethylene (XLPE) insulated polyvinyl chloride (PVC) inner sheathed aluminium wire armored polyvinyl chloride (PVC) outer sheathed flame retardant power cable.

The cable shall be in accordance with IEC 60502-1 : 2021.

- Flame retardant test requirements per IEC 60332-1.
- Flame propagation test requirements per IEC 60332-3-24; Category C.

2. Conductor

The conductor shall be compacted concentric stranded uncoated hard-drawn aluminium conductor in accordance with IEC 60228 : 2004, Class 2.

The direction of lay shall be right-hand (Z) lay in the outermost layer.

3. Insulation

The insulation shall be cross-linked polyethylene (XLPE) compound meet the requirements of IEC 60502-1 : 2021.

The average thickness of the insulation shall be not less than that given in Table 1.

The minimum thickness shall not fall below 90% of the nominal value in Table 1 by more than 0.1 mm.

The color of insulation shall be white.

(White color is natural color of XLPE insulation)

4. Inner Sheath

The inner sheath shall be polyvinyl chloride (PVC) compound applied over the insulation.

The average thickness given in Table 1

The color of the inner sheath shall be black.

5. Aluminium Wire Armor

The armor shall be round aluminium wire and shall be applied with a minimum gap between adjacent wires over the inner sheathed.

A separator tape may be applied helically over the armored.

6. Outer Sheath

The outer sheath shall be sunlight resistant and flame retardant polyvinyl chloride (PVC/ST2) compound meet the requirements of IEC 60502-1 : 2021.


The average thickness of the sheath shall not be less than that given in Table 1.

The minimum thickness shall not fall below 80% of the nominal value in Table 1 by more than 0.2 mm.

The color of the sheath shall be black.

7. Marking on Cable

The marking items shall be marked by printed at intervals not exceeding 1 meter with suitable means throughout the length of cable.

1. Manufacturer's name and/or trade mark "  YAZAKI.....: TYE"
2. Year of manufacture
3. Flame retardant "FD"
4. Rated circuit voltage "0.6/1KV"
5. Type of conductor "AL"
6. Type of insulation and sheath "XLPE/PVC"
7. Type of cable "POWER CABLE"
8. Number of core and size of conductor
9. The continuous reel length marking (in figure) shall be made on the sheath at every 1 meter

8. Test and Properties

The cable shall meet the requirements in Test and Inspection and Table 1 , when tested in accordance with IEC 60502-1 : 2021, IEC 60228 : 2004, IEC 60332-1 and IEC 60332-3-24 ; Category C.


Remark: Sunlight resistant test meet the requirement of TIS 293-2541.

9. Packing

The cable shall be placed on non-returnable wooden reels.

The reels shall be covered with suitable covering to provide the cable with physical protection during transportation and during ordinary storage and handling operations.

Each reel shall be clearly marked as follows.

1. Designation "FD-0.6/1KV-AL-CV-AWA"
2. Number of core and size of cable
3. Cable length
4. Net and gross weight
5. Manufacturer's name and/or trade mark "  **YAZAKI** "
6. Rolling direction of reel

Test and Inspection

Routine Tests

- Maximum conductor resistance, Ohm/km..... specified in Table 1
- AC test voltage for 5 minutes, kV..... 3.5

Sample Tests

- Construction..... specified in Table 1
- Hot set test at $200\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$ for XLPE
 - Maximum elongation under load (%) 175
 - Maximum permanent elongation after cooling (%)..... 15

Type Tests

- Flame retardant tested according to IEC 60332-1.
- Flame propagation test according to IEC 60332-3-24; Category C.

Definition concerning the tests

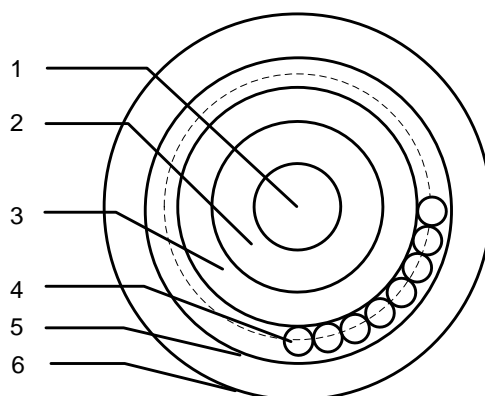
Routine tests: Tests made by the manufacturer on each manufactured length of cable to check that each length meets the specified requirements.

Sample tests: Tests made by the manufacturer on samples of completed cable or components taken from a completed cable, at a specified frequency, so as to verify that the finished product meets the specified requirements.

Type tests: Tests made before supplying, on a general commercial basis, a type of cable covered by this standard, in order to demonstrate satisfactory performance characteristics to meet the intended application.

Cable structure

Cross-sectional (Not scale)



No.	Structure	Material
1	Conductor	Stranded uncoated hard-drawn aluminium
2	Insulation	Cross-linked polyethylene (XLPE) compound
3	Inner sheath	Polyvinyl chloride (PVC) compound
4	Aarmor	Aluminium wire
5	Separator tape	PS tape or suitable tape
6	Outer Sheath	Flame retardant polyvinyl chloride (PVC/ST2) compound

Application: Use for installation in open tray, conduit, underground duct trench or direct burial in ground, at wet or dry location. Maximum conductor temperature of 90°C for normal operation and 250°C for short circuit conditions.

Table 1

No. of core	Size (mm ²)	Conductor (wires/type)	Conductor diameter approx. (mm)	Insulation thickness nominal (mm)	Inner sheath thickness nominal (mm)	Dia. of inner sheath approx. (mm)	Aarmor wire dia. nominal (mm)	Outer sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20 °C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)
1	10	7/Compacted	3.72	0.7	1.2	8.5	1.25	1.8	15.0	3.08	264	500
1	16	7/Compacted	4.69	0.7	1.2	9.0	1.25	1.8	16.0	1.91	305	500
1	25	7/Compacted	5.90	0.9	1.2	11.0	1.25	1.8	17.5	1.20	376	500
1	35	7/Compacted	6.95	0.9	1.2	12.0	1.25	1.8	18.5	0.868	433	500
1	50	7/Compacted	8.01	1.0	1.2	13.5	1.25	1.8	20.0	0.641	503	500
1	70	19/Compacted	9.73	1.1	1.2	15.0	1.25	1.8	22.0	0.443	615	500
1	95	19/Compacted	11.40	1.1	1.2	17.0	1.60	1.8	24.0	0.320	779	500
1	120	19/Compacted	12.95	1.2	1.2	18.5	1.60	1.8	26.0	0.253	904	500
1	150	19/Compacted	14.27	1.4	1.2	20.5	1.60	1.8	27.5	0.206	1035	500
1	185	34/Compacted	15.98	1.6	1.2	22.5	2.00	1.9	31.0	0.164	1314	500
1	240	34/Compacted	18.47	1.7	1.2	25.5	2.00	2.0	34.0	0.125	1588	500
1	300	34/Compacted	20.68	1.8	1.2	27.5	2.00	2.1	37.0	0.100	1874	500
1	400	55/Compacted	23.39	2.0	1.2	31.0	2.00	2.2	40.0	0.0778	2264	500
1	500	55/Compacted	26.67	2.2	1.2	34.5	2.00	2.3	44.0	0.0605	2744	500